

# Installation Instructions

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## Anti-Roll-Kit # E40-209-003-01-10

2015-16 Polaris RZR XP Turbo EPS

2017 Polaris XP1000 Turbo, 2 & 4 seat

Kit Contents	Description	Part Number	Qty
	Front Bar	AS41-209-003-01-FA	1
	Anti-Roll Hardware Kit	AS41-209-003-01-FHK	1
	Bushing	UB0012	4
	Bracket	UB0118	2
	Lubricant	AR.LUBRICANT	1
	Information Kit	EPAK	1
	Instructions	E40-209-003-01-10INST	1

### NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.

### FACTORY FRONT BAR REMOVAL

1. Begin by raising the vehicle and supporting it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 1

2. Loosen and remove the hardware that secures the end links to the both ends of the OE anti roll bar. **Note: The OE hardware will be re-used. (See Photo 1)**

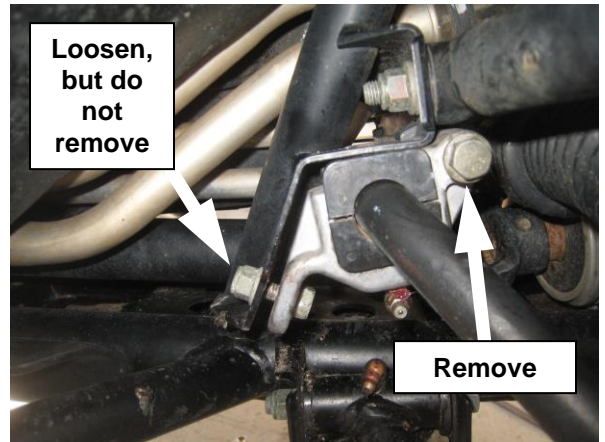


Photo 2



Photo 3

3. Loosen the lower bushing bracket bolt, but do not remove it, then, loosen and remove the upper bolt that secures the bushing bracket. Repeat this procedure on the opposite side of the vehicle, then, remove the OE bushing brackets. (See Photos 2 & 3)

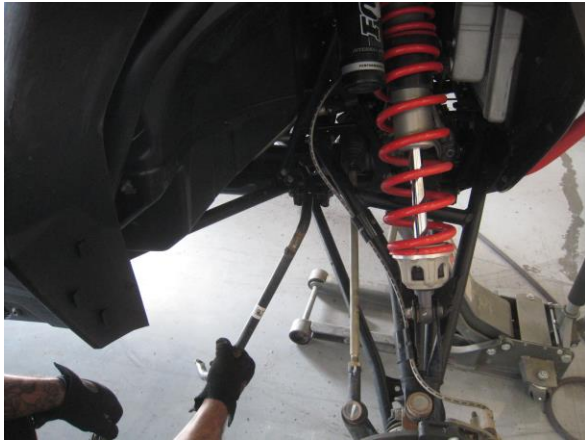


Photo 4

4. You can now remove the OE bar from the vehicle by sliding it out the side. **Note: Be sure to note the orientation of the OE bar as the Eibach bar will be installed in the same orientation.** (See Photo 4)

## EIBACH FRONT BAR INSTALLATION



Photo 5



Photo 6

1. Install the Eibach lower bushing into the provided Eibach bushing bracket and apply some of the supplied lubricant as shown. **Note: The pics shown are the OE bracket, which will not be re-used. Please use the provided brackets for this installation.** (See Photos 5 & 6)



Photo 7

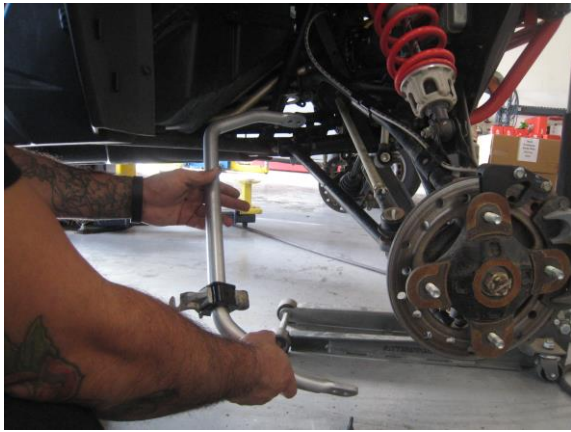


Photo 8



Photo 9

2. Install the Eibach bushing/bracket assembly onto the passenger side of the Eibach bar, then, lubricate and install the Eibach upper bushing as shown. (See Photos 7, 8 & 9)



**Photo 10**

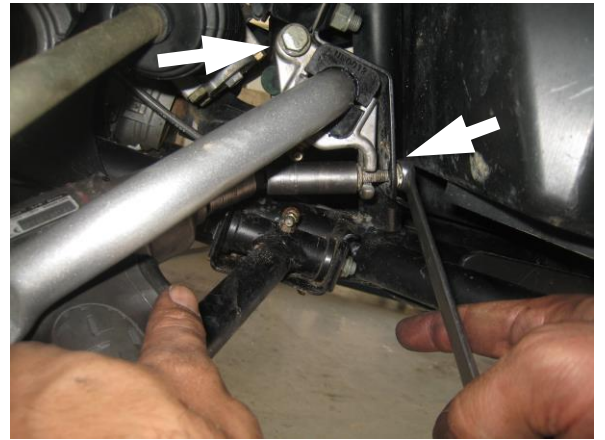


**Photo 11**

3. Slide the Eibach bar in from the passenger side as shown and finger tighten the upper bolt. Do not tighten completely at this time. **(See Photos 10 & 11)**



**Photo 12**



**Photo 13**

4. Install the driver side bushing/bracket assembly making sure to properly lubricate with the supplied lubricant, and secure it with the OE hardware. You can now tighten both sides. **(See Photos 12 & 13)**



**Photo 14**

5. Secure the OE end links to the ends of the Eibach bar using the OE hardware as shown. **(See Photo 14)**
6. Double check to make sure everything is properly positioned and tightened, then, road test the vehicle.
7. After road testing, double check all hardware to make sure everything is properly tightened and re-tighten if necessary.