

Installation Instructions



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Anti-Roll Bar Kit – #4017.312

HONDA, Civic, 1992-1995 - With Factory Rear Anti-Roll Bars

Kit Contents	Description	Part Number	Qty
	Rear Bar	4017.320HA	1
	Information Kit	EPAK	1
	Instructions	4017.312INST	1
	Rear Hardware Kit	4017.312HK	1
	Frame Mount Bushing	ES5634.02	2
	Bushing Lubricant	ARLUBICANT	1

NOTES: **Read All Instructions Before Beginning Installation**

1. Park vehicle on level surface and set emergency brake. Raise and support the vehicle with safety stands. Refer to factory manual for proper location of safety stands.
2. Power washing your chassis will make the installation cleaner.
 - **NOTE:** Never work on or under a vehicle unless it is properly supported by safety stands.

Removing the Factory Rear Anti-Roll Bar

1. Remove the OE anti-roll bar by loosening the bolt that attach the end-lins to the control arm. See Photo 1



Photo 1

2. Now remove the 2 bolts that secure the bushing bracket to the frame mount bracket. Once the bolts have been removed, the anti-roll bar and the end links can be removed. Save hardware and bolts. See Photo 2

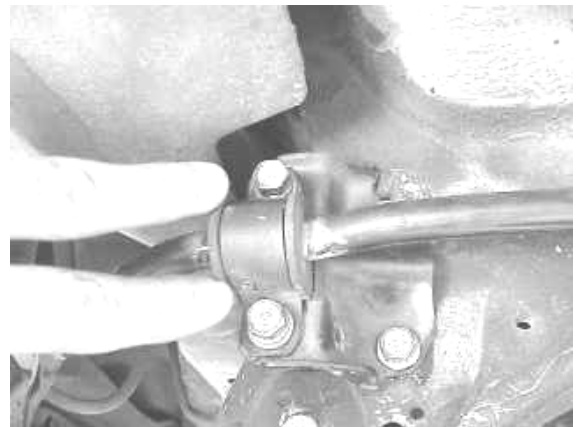


Photo 2

3. Remove the OE bushing and sleeve from the OE bar and install them into the Eibach bar as shown in photos 3, 4 and 5.



Photo 3



Photo 4



Photo 5

4. Before installing the new Eibach bar, you will need to remove the OE end-links from the OE bar and install them on the Eibach bar using the original 12mm bolts. Do not tighten the bolts, this will be done in the final steps. See Photos 6-7



Photo 6



Photo 7

5. Locate the two new spiral grooved frame mount bushings in the hardware kit 4017.312HK. Apply lubricant to the inside of the bushings only and install onto the Eibach bar with the cut side toward the ground. See photo 8.
6. Install the Eibach bar onto the car reusing the OE bushing clamps and hardware. Do not tighten at this time. See Photo 9.



Photo 8



Photo 9

7. Now that the rear bar is in place, attach the end-links to the lower control arm finger tight. Do not tighten bolts at this time.
8. If the vehicle is raised, lower it to the ground and torque all bolts to factory specs. It is very important to tighten all bolts with the weight of the vehicle on the tires. This will ensure even load distribution on the mounts and bushings. See photo 10.



Photo 10

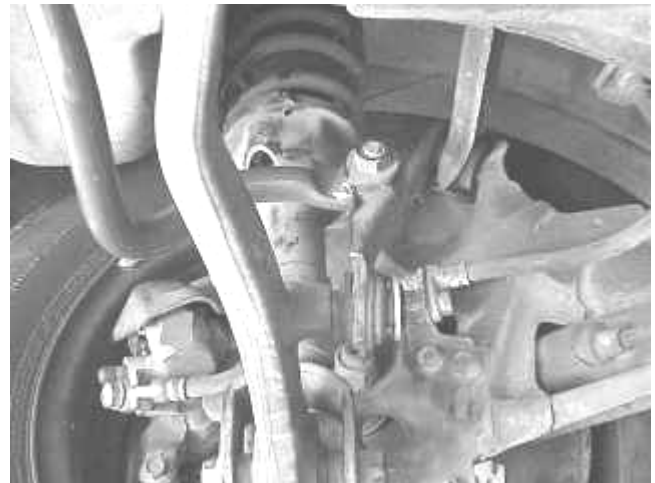


Photo 11

9. To ensure long and trouble free operation of your new Eibach Anti-Roll bar, be sure to re-torque all mounting bolts after 500 miles.

Additional Eibach components available for your Civic

Eibach kits	Part Number	Description
Pro-Kit	4017.140	Lowers Your Civic About 1.5"
SportLine	4.1740	Lowers Your Civic About 1.9"
Pro-Control Bar	4017.920	Strut Tower Brace To Reduce Chassis Flex.
Alignment Kit	5.84560K	Rear +/- .25 Degrees Of Adjustment.
Alignment Kit	5.84580K	Rear +/- .75 Degrees Of Adjustment.
Alignment Kit	6.13100K	Front + 1.0 to - 3.0 Degrees Of Adjustment.