

Installation Instructions

Eibach Springs, Inc. • 264 Mariah Circle • Corona, California 92879-1751 • USA • Tech Support 800-222-8811 Ext 114



Anti-Roll-Kit # 8228.312

Toyota, Celica, (Inc. GT & GTS), 2000-2003

Kit Contents	Description	Part Number	Qty
	Rear Bar	8228.320R	1
	Anti-Roll Hardware Kit	8228.312HK	1
	Information Kit	EPAK	1
	Instructions	8228.312INST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- **Installation time:** Is approximate 6 hours with the use of a hoist.
- **Never work on or under a vehicle unless it is properly supported by safety stands.**
- **Tire Rotation:** In order to increase the life of your tires, it is recommended to rotate your tires every 3,000 miles.

Additional Eibach Components Available For Your Car

Eibach Kits	Part Number	Description	Front	Rear
<i>Pro-Kit</i>	8228.140	2000-2003	1.2 In	1.1 In
<i>Sportline</i>	4.2882	2000-2003	1.8 In	2.4 In
<i>Alignment Kit</i>	5.81270K	2001-2003		+/- 1.75 degrees

FACTORY REAR BAR REMOVAL

1. Begin by removing the rear muffler / tail pipe assembly. This is accomplished by removing two 14mm nuts and bolts at the rear of the exhaust flange. Next remove the 3 rubber exhaust hangers. (See Photos 8 & 9)

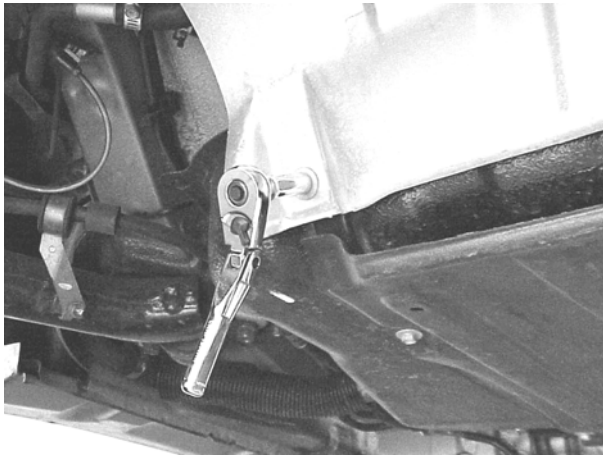


(Photo 8) Two 14mm exhaust flange nuts and bolts



(Photo 9) Rubber exhaust hangers

2. Remove the four bolts securing the exhaust heat shield to the vehicle. Now remove the exhaust heat shield. (See Photo 10)



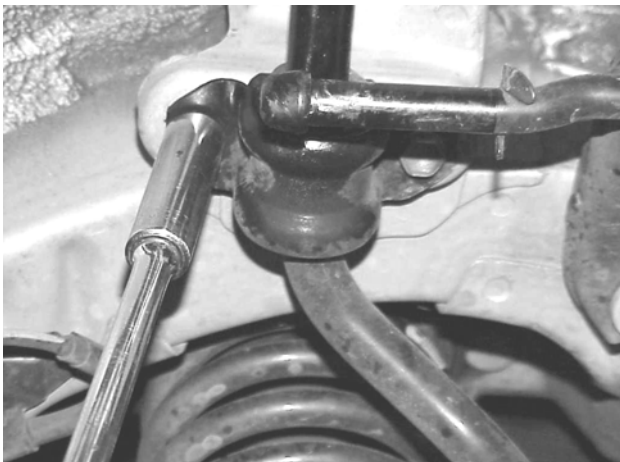
(Photo 10) 10mm heat shield bolts

3. Disconnect the end link assemblies from each end of the factory bar. Leave the lower end attached to the suspension. (See Photo 11)



(Photo 11) Passenger end link

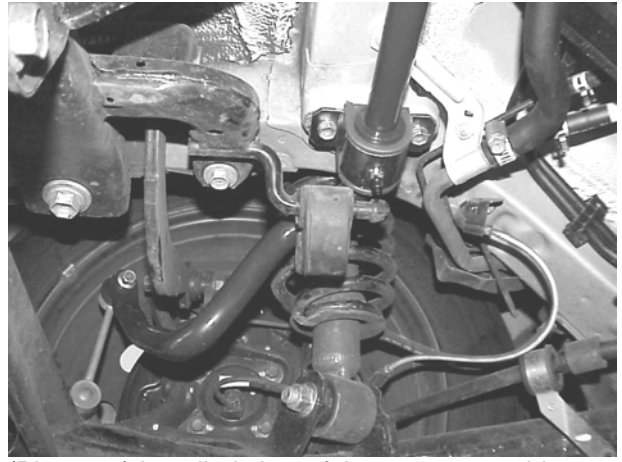
4. Remove the two frame mount bushings and brackets from the car. Next remove the bar. (See Photo 12)



(Photo 12) Removal of the frame mount bracket

EIBACH REAR BAR INSTALLATION

1. Apply the supplied lubricant to the inside of the Eibach replacement bushing. Install the bushings on the Eibach bar with the "cut" portion toward the rear of the vehicle. Install the new bar assembly in the reverse order. (See Photo 13)



(Photo 13) Installed view of the passenger side rear