

Installation Instructions

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Anti-Roll-Kit # 4031.312

2006-2013 Honda Civic, All, Exc. Hybrid
2013-14 Acura ILX, 2.4L 4 Cyl.

Kit Contents	Description	Part Number	Qty
	Rear Bar	4031.320R	1
	Anti-Roll Hardware Kit	4031.312HK	1
	Information Kit	EPAK	1
	Instructions	4031.312INST	1

NOTES: Read All Instructions Before Beginning Installation

- **Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.**
- **Use** of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- **Installation time:** Is approximate .5 hour with the use of a hoist.
- **Never work on or under a vehicle unless it is properly supported.**
- **Tire Rotation:** In order to increase the life of your tires, it is recommended to rotate your tires every 3,000 miles.

FACTORY REAR BAR REMOVAL



Photo 1

1. Begin by removing rear OE end link assembly from both ends of the factory bar. **Note:** The end links will be re-used to install the new Eibach rear bar.



Photo 2

2. Next remove the frame mount bushing brackets securing the bar to the vehicle. **Note:** The brackets will be re-used to install the new Eibach rear bar.
3. Now remove the rear bar from the vehicle. **Note: Be sure to take note of the orientation of the rear bar as the Eibach bar will be installed in the same orientation.**

EIBACH REAR BAR INSTALLATION

1. Apply some poly lubricant to the inside of the new rear bushings.
2. Installed the new bushings on the Eibach bar.



Photo 3

3. Install the new Eibach rear bar using the stock bushings brackets. (See Photo 3)



Photo 4

4. Secure the OE end links to the new Eibach bar using the OE nuts. (See Photo 4)
5. Double check to make sure everything is properly tightened and positioned before driving the vehicle.