

Installation Instructions

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Anti-Roll-Kit # 1540.312

1999-2005 Volkswagen Golf IV, 4 cyl and 6 cyl.

11/98-2005 Volkswagen Jetta IV, 4 cyl and 6 cyl., Exc. Wagon

02/98-2010 Volkswagen Beetle, Incl. Convertible

Note: Above applications are a partial listing, see the catalog for a complete list of applications.

Kit Contents	Description	Part Number	Qty
	Front Bar	1540.320R	1
	Anti-Roll Hardware Kit	1540.312HK	1
	Bracket, Bushing	1540.3102	2
	Nut	H63074700	2
	Washer	H50025100	2
	Bushing	UB005	2
	Clamp	8502.3104	2
	Rubber Pad	8502.3106	2
	Bolt, Hex	H13074755	2
	Information Kit	EPAK	1
	Instructions	1540.312INST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- **Installation time:** Is approximate .5 hour with the use of a hoist.
- **Never work on or under a vehicle unless it is properly supported.**

EIBACH REAR BAR INSTALLATION

1. Raise the vehicle and secure it with the proper safety equipment. **Note: Never work underneath a vehicle that is not properly supported with the correct safety equipment.**
2. Support the rear torsion beam axle, then, remove the lower shock mount OE bolts.
3. Install the provided Eibach bushings onto the Eibach bar, then, install the bar into the vehicle and secure the ends to the lower shock mounts using the provided bolts, washers, and nuts. **(See Photo 1)**

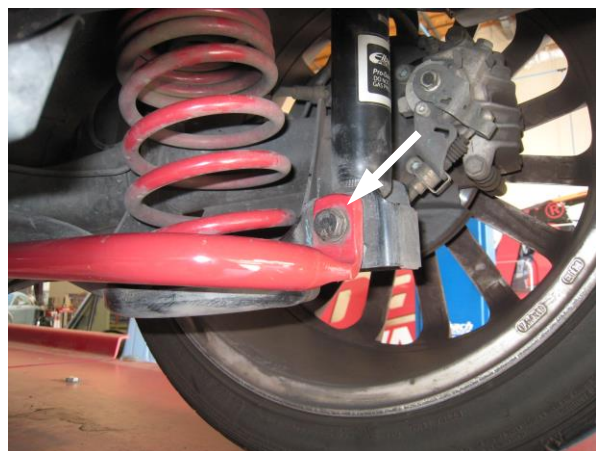


Photo 1



Photo 2

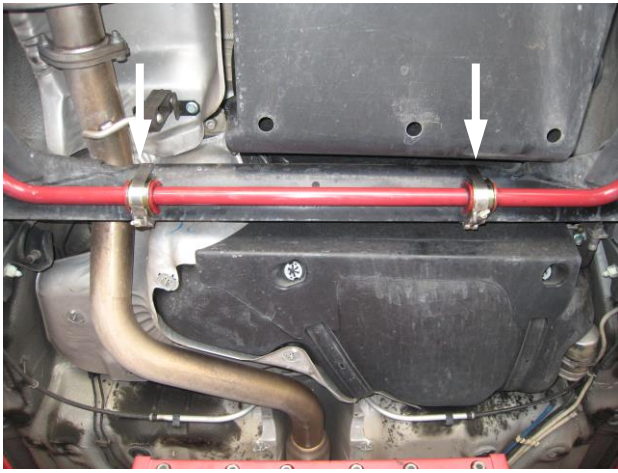


Photo 3

4. You can now secure the bar to the torsion beam using the provided bushing bracket and stainless steel clamp as shown. **(See Photos 2 & 3)**



Photo 4

5. Double check to make sure everything is tightened and properly positioned before test driving the vehicle. **(See Photo 4)**