

Installation Instructions

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Anti-Roll-Kit # E40-209-005-01-01

2018-2019 Polaris XP Turbo S & XP4 Turbo S

2019 Polaris XP Turbo S Velocity & XP4 Turbo S Velocity

Kit Contents	Description	Part Number	Qty
	Rear Bar	AS41-209-005-01-RA	1
	Anti-Roll Hardware Kit	AK41-209-005-01-RA	1
	Bracket	UB0018	2
	Bushing	UB0270	2
	Washer, Flat M10	H50025100	4
	Nut, Nylock M10-1.5	H63024700	4
	Zerk Fitting	H58041562	2
	Lubricant	AR.LUBRICANT	1
	Instructions	E40-209-005-01-01INST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.

FACTORY REAR BAR REMOVAL

1. Begin by raising the vehicle and supporting it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**

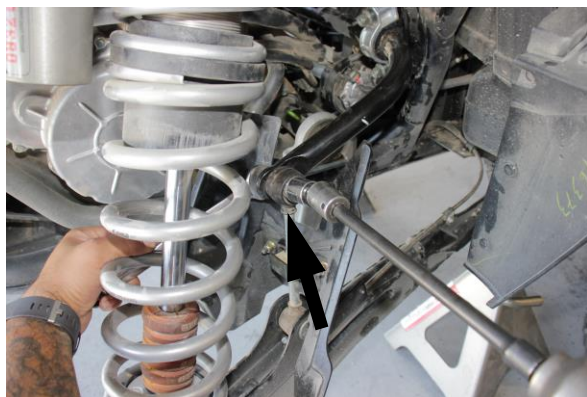


Photo 1

2. Loosen and remove the hardware that secures the end links to both ends of the OE anti roll bar. **Note: The OE hardware will be re-used.** (See Photo 1)

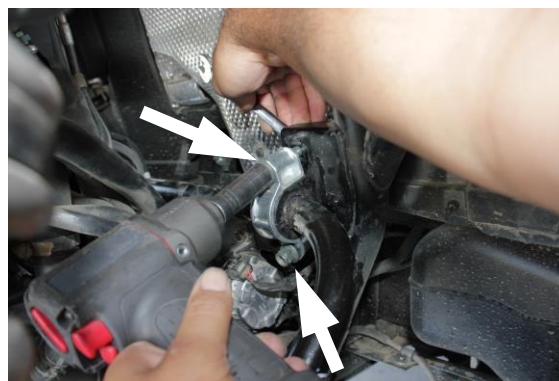


Photo 2

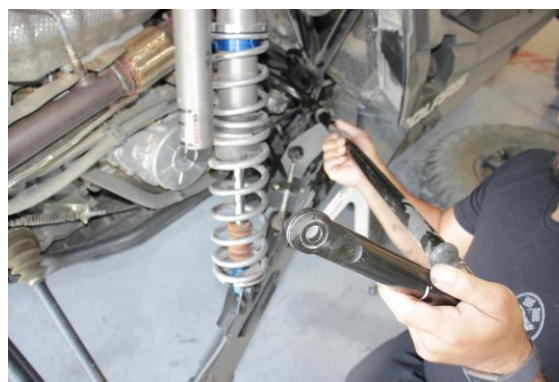


Photo 3

3. Loosen and remove the OE hardware that secures the bushing brackets to the subframe, then, remove the bar from the vehicle as shown. (See Photos 2 & 3)

EIBACH REAR BAR INSTALLATION

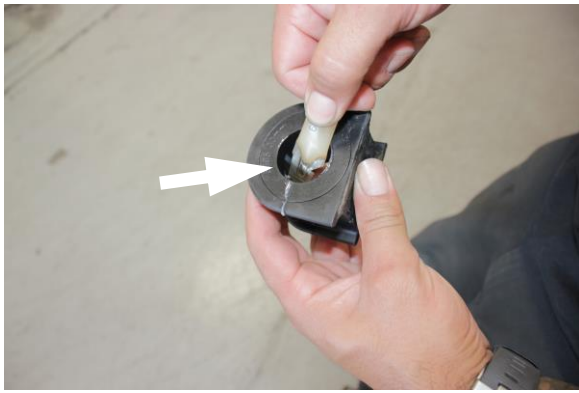


Photo 4

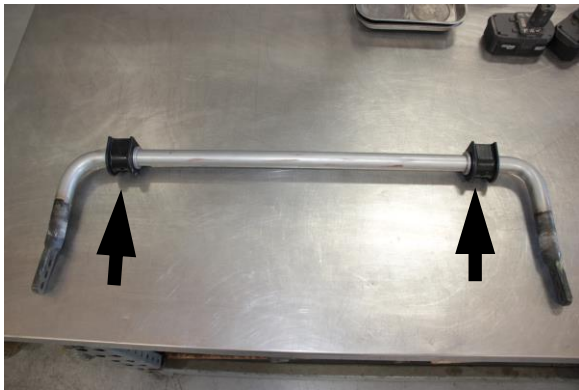


Photo 5

1. Apply the supplied lubricant to the Eibach bushings, then, install the bushings onto the bar as shown. (See Photos 4 & 5)



Photo 6

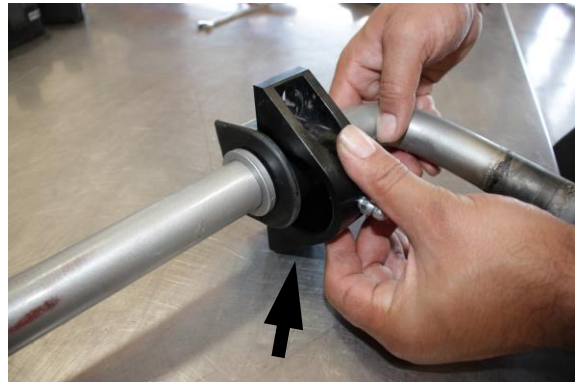


Photo 7

2. Secure the zerk fitting to the provided bracket, then, install the brackets onto the Eibach bar as shown. (See Photos 6 & 7)



Photo 8



Photo 9



Photo 10

3. Install the Eibach bar into the vehicle and secure with the existing bolts and the provided washers and nylock nuts. **(See Photos 8, 9 & 10)**

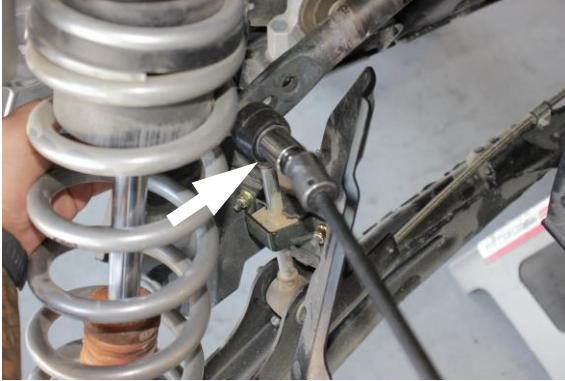


Photo 11

4. Secure the OE end links to both ends of the Eibach bar using the OE hardware as shown. **(See Photo 11)**
5. Double check to make sure everything is properly positioned and tightened, then, road test the vehicle.
6. After road testing, double check all hardware to make sure everything is properly tightened and re-tighten if necessary.