

Installation Instructions

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PRO-UTV #E85-211-001-04-22

Please Note: The UTV kit includes front and rear crossover rings. For this installation, the front crossover rings are set at full high, which will render them inactive. For more information about the how to tune your front suspension using the crossover rings visit the following link.

<http://eibach.com/america/en/motorsport/eibach-ero-eibach-racing-off-road-system-guide>

Kit Contents	Description	Part Number	Qty
	Front Main Spring	1200.300.0275S	2
	Front Secondary Spring	0600.300.0250S	2
	Rear Main Spring	1600.300.0250S	2
	Rear Secondary Spring	0800.300.0250S	2
	Crossover Ring	8001104	8
	Slider	8001064	4
	Information Kit	EPAK	1
	Instructions	PRO.UTVINST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified technicians experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.

RECOMMENDED FRONT SET-UP

1. Raise the front of the vehicle and support it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 1



Photo 2

2. Remove the screws that secure the front cover, then, remove the cover as shown. (See Photos 1 & 2)

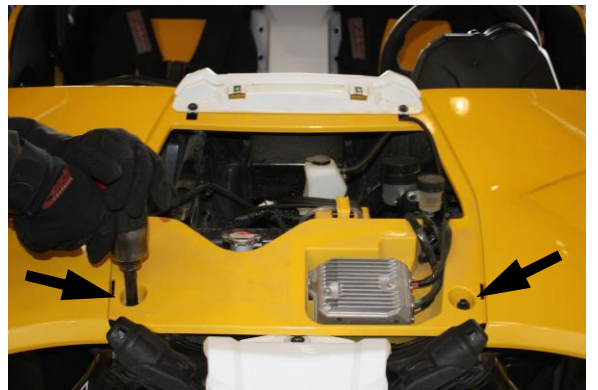


Photo 3

- Loosen and remove the two forward screws that secure the cover as shown. (See Photo 3)



Photo 4



Photo 5

- Remove the bolt on the plastic cover, then, pull the cover forward as shown. (See Photos 4 & 5)



Photo 6



Photo 7



Photo 8

- Loosen and remove the hardware that secures the coilover to the upper mount and lower control arm, then, remove the coilover as shown. (See Photos 6, 7, & 8)



Photo 9

- Loosen the locking collar and upper spring seat to release preload as shown. (See Photo 9)

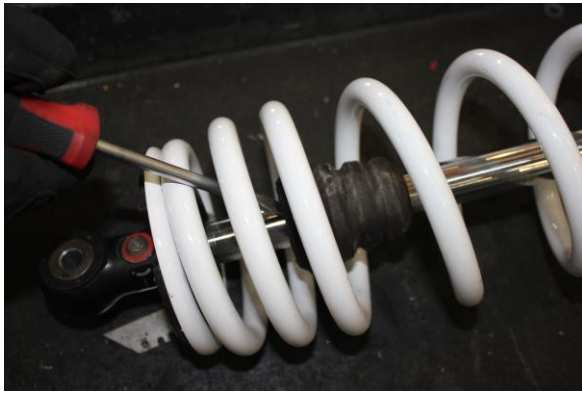


Photo 10



Photo 11

7. Pry the bump stop upward just enough to slide the lower spring seat off the coilover as shown. **(See Photos 10 & 11)**



Photo 12

8. You can now slide the OE spring off the coilover as shown. **(See Photo 12)**

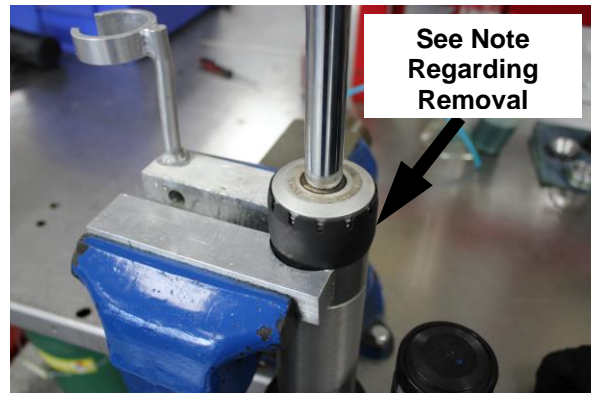


Photo 13

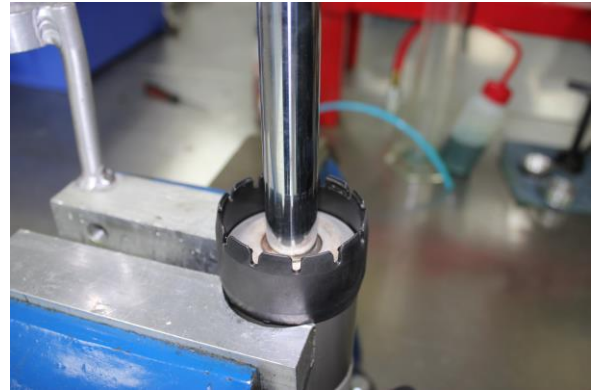


Photo 14



Photo 15

9. Install the coilover into a coilover vice, **resting the jaws onto the bottom of the plastic spring guide as shown**, then, lightly tap downwards on the bump stop cap to disengage/slide the spring guide off the coilover. **(See Photos 13, 14 & 15) Note: Be sure to avoid clamping onto the actual coilover. Damage to the coilover can occur if excessive pressure is applied to the coilover housing.**



Photo 16



Photo 17



Photo 18



Photo 19

10. Install the provided crossover rings as shown, setting them at full high. (See Photos 16, 17, 18 & 19) Note: The front crossover rings will be inactive for this

installation. For more information on tuning your front suspension, visit Eibach.com.



Photo 20



Photo 21



Photo 22

11. You can now install the secondary spring, slider, and primary spring, onto the coilover as shown. (See Photos 20, 21 & 22)



Photo 23



Photo 24

12. Install the lower spring seat as shown. (See Photos 23 & 24)



Photo 25

13. Preload the springs to **68mm** as shown above, measuring from the end of the threads to the locking collar. (See Photo 25) **Note: This may need to be adjusted in order to dial in the proper ride height as specified in step 16.**



Photo 26



Photo 27



Photo 28



Photo 29

14. You can now reinstall the coilover using the OE hardware as shown. (See Photos 26, 27, 28 & 29)

- Repeat the process on the opposite side, then, reinstall the front wheels, set the vehicle on the ground, and roll it back and forth, making sure it's fully settled.



Photo 30

- You can now adjust the upper spring perch to adjust the ride height. The recommended preload measurement in **step 13 Photo 25** will get the vehicle close to the recommended ride height, but each vehicle may vary some. We recommend setting the ride height to **415mm** from the ground to the center line of the inner control arm bolt as shown above (See **Photo 30**)

RECOMMENDED REAR SET-UP

- Raise the rear of the vehicle until the wheels are off the ground and the suspension is fully unloaded. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 31



Photo 32



Photo 33

- Loosen and remove the upper and lower coilover hardware, then, remove the coilover as shown. (See **Photos 31, 32 & 33**)

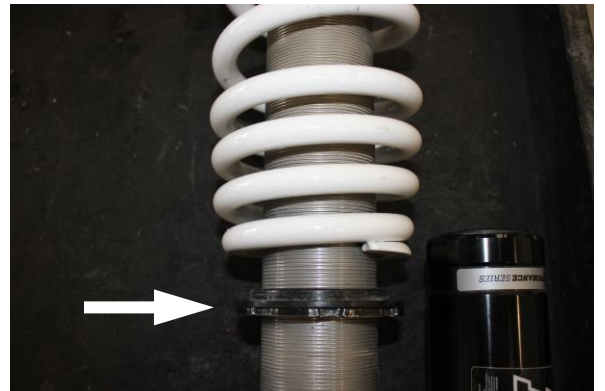


Photo 34

- Using the height adjustment tool, loosen the upper spring perch until there is no preload on the spring. (See **Photo 34**)



Photo 35



Photo 36

4. Pry the bump stop upward just enough to slide the lower spring seat off the coilover as shown. (See Photos 35 & 36)



Photo 37

5. You can now remove the OE spring from the coilover. (See Photo 37)

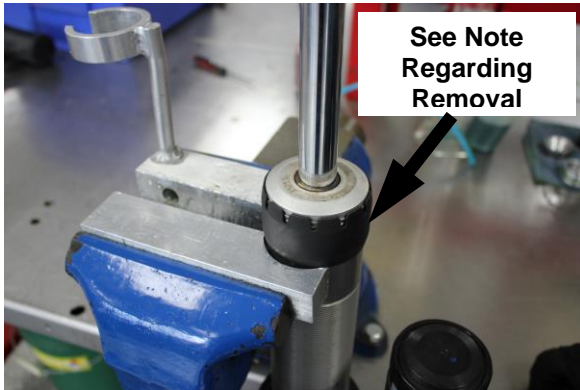


Photo 38

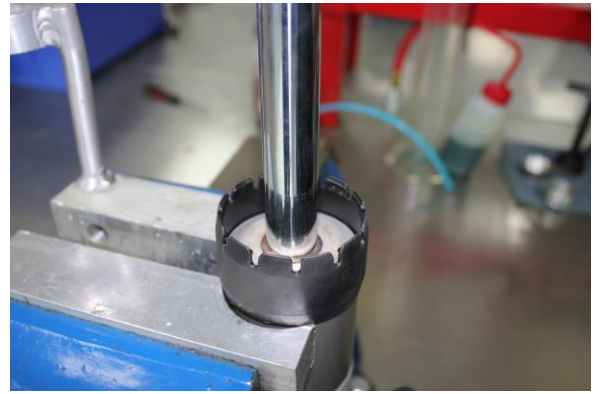


Photo 39



Photo 40

6. Install the coilover into a coilover vice, resting the jaws onto the bottom of the plastic spring guide as shown, then, lightly tap downwards on the bump stop cap to disengage/slide the spring guide off the coilover. (See Photos 38, 39 & 40) **Note:** Be sure to avoid clamping onto the actual coilover. Damage to the coilover can occur if excessive pressure is applied to the coilover housing.



Photo 41

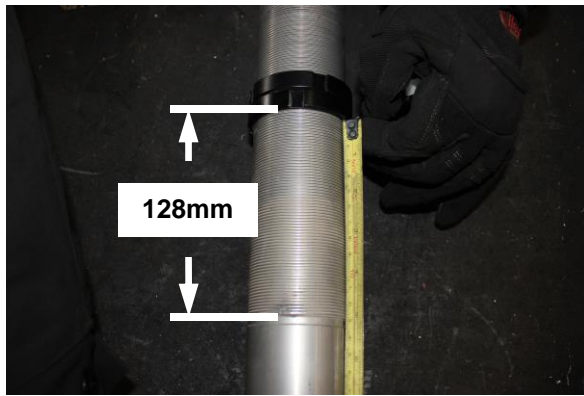


Photo 42



Photo 43

7. Install the crossover rings and set the height at **128mm** from the bottom of the threads, then, lock the crossover rings in place. **Note: This may need to be re-adjusted in step 14. (See Photos 41, 42 & 43)**



Photo 44



Photo 45



Photo 46

8. You can now install the secondary spring, slider, and the main spring as shown. **(See Photos 44, 45 & 46)**



Photo 47



Photo 48

9. Install the lower spring seat. (See Photos 47 & 48)



Photo 49

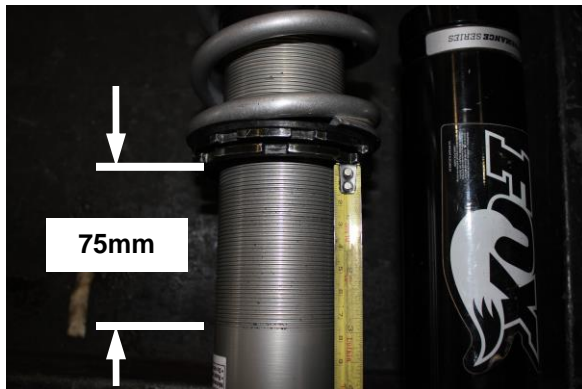


Photo 50

10. Preload the springs to **75mm** as shown above, measuring from the end of the threads to the locking collar. (See Photos 49 & 50) **Note: This may change in order to dial in the proper ride height as specified in step 13.**



Photo 51



Photo 52



Photo 53



Photo 54

11. You can now install the coilover, securing it with the OE hardware. (See Photos 51, 52, 53 & 54)
12. Repeat this process on the opposite side, then, reinstall the rear wheels, set the vehicle on the ground and roll it back and forth, making sure the vehicle is fully settled.



Photo 55

13. You can now adjust the upper spring perch to adjust the ride height. The recommended preload measurement in **step 10 Photo 50** will get the vehicle close to the recommended ride height, but each vehicle may vary some. We recommend setting the ride height to **380mm** from the ground to the center line of the lower control arm bolt as shown **(See Photo 55)**

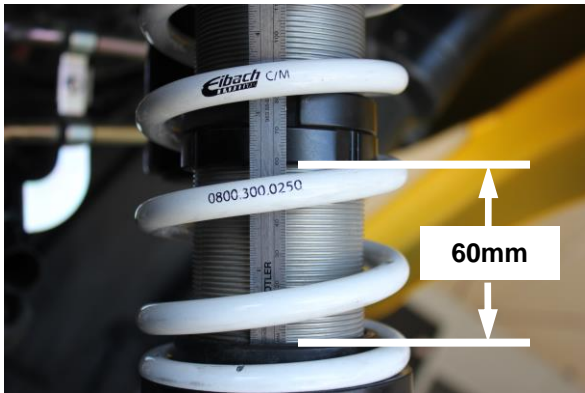


Photo 56

14. With the vehicle on the ground and fully settled, adjust the crossover rings so that there is **60mm** from the bottom of the crossover ring, to the top of the slider, then, tighten the crossover rings. **(See Photo 56)**

RECOMMENDED FRONT AND REAR SHOCK SETTINGS

- **Front:**

Rebound: 12 clicks out from closed
High Comp. : 2 turns out from closed
Low Comp. : 1.5 Turns out from closed

- **Rear:**

Rebound: 6 clicks out from closed
High Comp. : 2 turns out from closed
Low Comp. : 1.5 Turns out from closed

Note: These are the recommended shock settings that we tested using the spring rates provided in this kit