Installation Instructions

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Anti-Roll-Kit # 35123.310

2011+ Ford Fiesta

Kit Contents	Description	Part Number	Qty	
	Front Bar	35123.320F	1	
	Anti-Roll Hardware Kit	35123.310HK	1	
	Front Bushing	UB0291	2	
	Spacer	UB0375	2	
	Bolt, 10mm Hex	H29074742	4	
	Information Kit	EPAK	1	
	Instructions	35123.310INST	1	

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- · Never work on or under a vehicle unless it is properly supported.
- **Tire Rotation:** In order to increase the life of your tires, it is recommended to rotate your tires every 3,000 miles.

FACTORY FRONT BAR REMOVAL

 Begin by raising the vehicle and supporting it with the proper safety equipment, then, remove the front wheels.
Note: Never work on or under a vehicle that is not supported by the proper safety equipment.



Photo 1

Disconnect the exhaust hanger grommet from the subframe. (See Photo 1)



Photo 2

3. Disconnect the end links from both ends of the factory anti roll bar. (See Photo 2)



Photo 3

- Support the subframe with a screw jack, then, loosen and remove the four subframe bolts that secure the subframe to the chassis of the vehicle. There are two on each side. (See Photo 3)
- 5. Lower the subframe just enough to get access to the steering rack, then, loosen and remove the bolts that secure the steering rack to the subframe. Note: This is necessary to lower the subframe down enough, so that the anti roll bar can be removed from the vehicle.



Photo 4

- 6. Once the steering rack is completely free of the subframe, you can lower the subframe, then, loosen and remove the bolts that secure the bushing brackets to the subframe. (See Photo 4) Note: The OE bushing brackets will be re-used for the installation of the Eibach anti roll bar.
- You can now remove the anti roll bar from the vehicle by pulling it out towards the rear of the vehicle. Note: Be careful to note the orientation of the OE bar before removal, as the Eibach bar will be installed in the same orientation.

EIBACH FRONT BAR INSTALLATION

- Apply some poly lubricant to the inside of the supplied Eibach front bushings.
- 2. Installed the new bushings onto the Eibach bar.



Photo 5

- Install the Eibach anti roll bar into the vehicle and secure it to the subframe using the OE bushing brackets and the provided spacer and hex bolts. (See Photo 5)
- Raise the subframe upward just enough to secure the steering rack with the OE bolts removed in step 5 of the removal process.
- Raise the subframe upwards into its original position and secure it with the OE bolts removed in step 4 of the removal process.



Photo 6

Connect the OE end links to the ends of the Eibach anti roll bar using the OE hardware removed in step 3 of the removal process. (See Photo 6)



Photo 7

- Reconnect and secure the exhaust hanger to the subframe with the OE rubber hanger. (See Photo 7)
- Double check to make sure everything is properly positioned and tightened.
- After road testing, double check all hardware to make sure everything is properly tightened.