Installation Instructions



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ANTI-ROLL KIT- #5530.310

MAZDA, Miata, 99-01

Kit Contents	Description	Part Number	Qty
FRONT BAR	Front Bar Hardware kit	5530.320VA	1
	Bushing	UB0009	2
	Bracket	ES15.802	2
	Lubricant	AR.LUBRICANT	1
DOCUMENTS	Instructions	5530.310INST	1
	Information Kit	EPAK	1

Preparing the vehicle for Anti-Roll Kit Installation

- 1. A technician, certified in the suspension work and/or familiar with your particular vehicle, should perform the Installation of this kit. A factory shop manual may be necessary for the installation of this kit.
- 2. Verify the individual Anti-Roll Bars and necessary hardware included in the Eibach Anti-Roll Kit is correct for your vehicle. Use the Bill of Materials Listing above to verify all hardware.
- 3. Raise the vehicle securely off the ground using a commercial car lift or jack stands.
- 4. Never work on/or under a vehicle that is solely supported only by a "JACK"!!
- 5. If necessary, remove the wheels from the axles for better access.

Front Bar Installation

Removing the factory Front Anti-Roll Bar

- 1. Loosen the lower engine splash guard fasteners and remove the lower engine splash guard from the vehicle.
- 2. Loosen and remove the end links from the anti-roll bar arms only (both sides). Do not discard this hardware, as it will be needed to re-install the *Eibach* Anti-Roll Bar.
- 3. Loosen and remove the stock middle bushing brackets (both sides).
- 4. Remove the stock anti-roll bar from the vehicle.

Installing the Eibach Front Anti-Roll Bar

- 1. Lubricate the new *Eibach* Middle Bushings with the lubricant supplied.
- 2. Install the new middle bushings on the *Eibach* Anti-Roll Bar in the same position as they were installed on the factory bar.
- 3. Align the middle bushings (both sides), install the new brackets (supplied) and tighten to the vehicle chassis.
- 4. Re-install the end links to the anti-roll bar arms (both sides). This particular bar is <u>adjustable</u> by changing between the inner and outer holes at the end of the bar.
 - a. For a SOFT characteristic, align the OUTER drill hole of the anti-roll bar to the end links and reinstall the factory nuts and bolts.
 - b. For STIFF characteristic, align the INNER drill hole of the anti-roll bar to the end links and re-install the factory nuts and bolts.
- 5. Tighten all nuts and bolts used in the installation of the anti-roll bar to the factory torque specifications.
- 6. Re-install the lower engine splash guard and fasteners on the vehicle.