

Installation Instructions

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Anti-Roll-Kit # E40-209-019-01-01

2020 Polaris XP Pro, Ultimate

Kit Contents	Description	Part Number	Qty
	Rear Bar	AS41-209-003-01-RA	1
	Anti-Roll Hardware Kit	AK41-209-019-01-RA	1
	Bracket	UB0134	2
	Bushing	UB0270	2
	Zerk Fitting	H58041562	2
	Lubricant	AR.LUBRICANT	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.

FACTORY REAR BAR REMOVAL

1. Begin by raising the vehicle and supporting it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 1

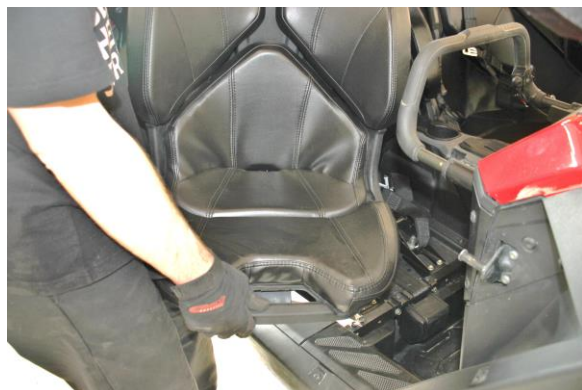


Photo 2

2. Release the seat latch using the release handle located directly below the front seat cushion, then pull upward

on the seat to remove the seat. (See Photos 1 & 2)
Note: Both driver and passenger sides must be removed to gain access to the bushing brackets on the OE anti-roll bar.



Photo 3



Photo 4

3. Turn the four plastic push clips 90 degrees to release the rear upper plastic valance, then, remove the valance as shown. (See Photos 3 & 4)



Photo 5

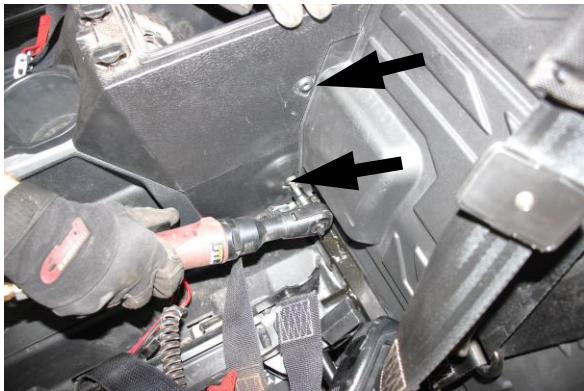


Photo 6



Photo 7

4. Turn the two push clips 90 degrees to release them, then, remove the four screws, two per side, to remove the storage console as shown. (See Photos 5, 6 & 7)



Photo 8

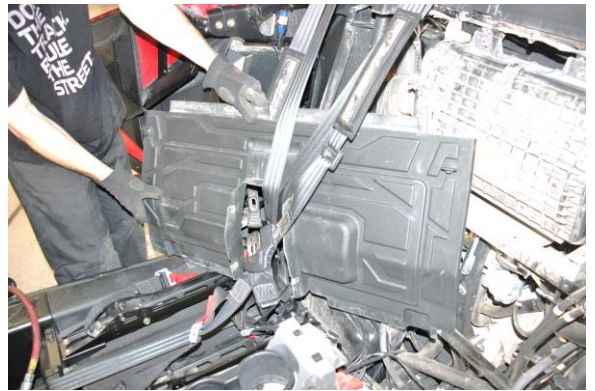


Photo 9

5. Turn the two plastic push clips 90 degrees to release the rear lower plastic valance, then, remove the valance as shown. (See Photos 8 & 9)



Photo 10

6. Loosen and remove the hardware that secures the end links to both ends of the OE anti roll bar. **Note: The OE hardware will be re-used.** (See Photo 10)

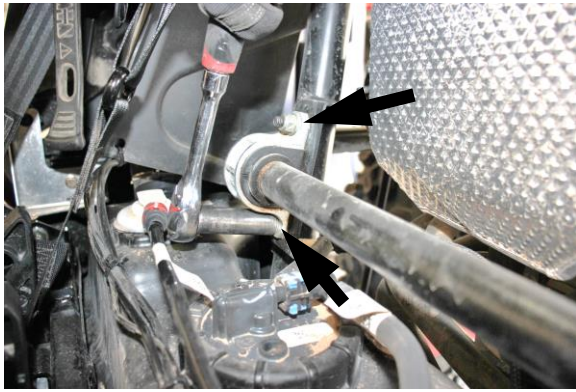


Photo 11

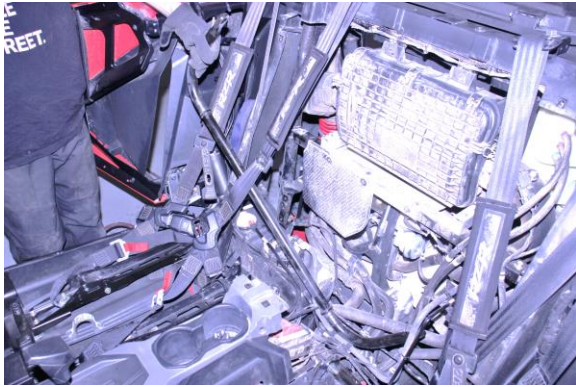


Photo 12

7. Loosen and remove the OE hardware that secures the bushing brackets to the subframe, then, remove the bar from the vehicle as shown. **Note: Be sure to note the orientation of the OE bar as the Eibach bar will be installed in the same orientation.** (See Photos 11 & 12)

EIBACH REAR BAR INSTALLATION

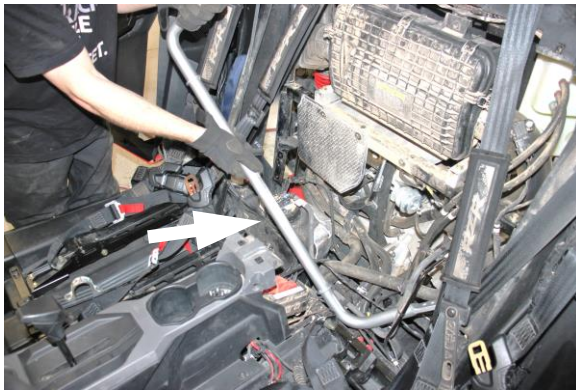


Photo 13

1. Install the Eibach bar in the same orientation as the OE bar as shown. (See Photo 13)



Photo 14



Photo 15

2. Apply the supplied lubricant to the Eibach bushings, then, install the bushings onto the bar as shown. (See Photos 14 & 15)



Photo 16



Photo 17

- Secure the provided zerk fittings to the provided brackets, then, install the brackets onto the Eibach bar as shown. (See Photos 16 & 17)

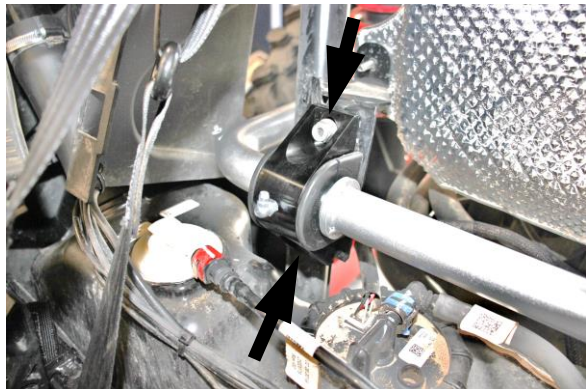


Photo 18

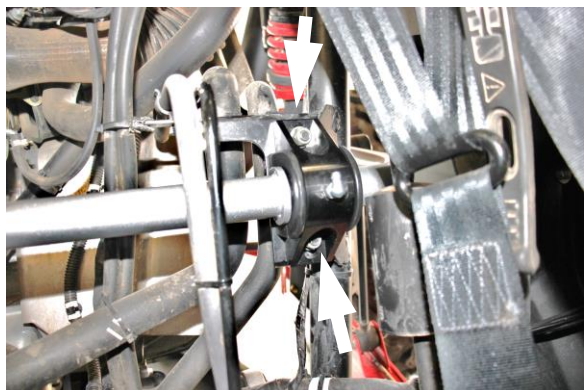


Photo 19

- Secure the Eibach brackets to the subframe using the OE hardware as shown. (See Photos 18 & 19)



Photo 20

- Secure the OE end links to both ends of the Eibach bar using the OE hardware as shown. (See Photo 20)
- Double check to make sure everything is properly positioned and tightened.



Photo 21



Photo 22



Photo 23



Photo 24

- Reinstall the OE plastic covers and seats in reverse order of removal. (See Photos 21, 22, 23 & 24)
- After road testing, double check all hardware to make sure everything is properly tightened and re-tighten if necessary.