

Installation Instructions

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Anti-Roll-Kit # E40-209-005-01-10

2018-2019 Polaris XP Turbo S & XP4 Turbo S

2019 Polaris XP Turbo S Velocity & XP4 Turbo S Velocity

Kit Contents	Description	Part Number	Qty
	Front Bar	AS41-209-005-01-FA	1
	Anti-Roll Hardware Kit	AK41-209-005-01-FA	1
	Bushing	UB0530	4
	Lubricant	AR.LUBRICANT	1
	Instructions	E40-209-005-01-10INST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.

FACTORY FRONT BAR REMOVAL

1. Begin by raising the vehicle and supporting it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 1

2. Loosen and remove the hardware that secures the end links to both ends of the OE anti roll bar. **Note: The OE hardware will be re-used.** (See Photo 1)



Photo 2

3. Loosen and remove the hardware that secures the bushing brackets, then, remove the brackets. (See Photo 2)



Photo 3

4. You can now remove the OE bar from the vehicle by sliding it out the side. **Note: Be sure to note the orientation of the OE bar as the Eibach bar will be installed in the same orientation.** (See Photo 3)

EIBACH FRONT BAR INSTALLATION



Photo 4

1. Install the Eibach bar in reverse order of the removal. (See Photo 4)



Photo 5

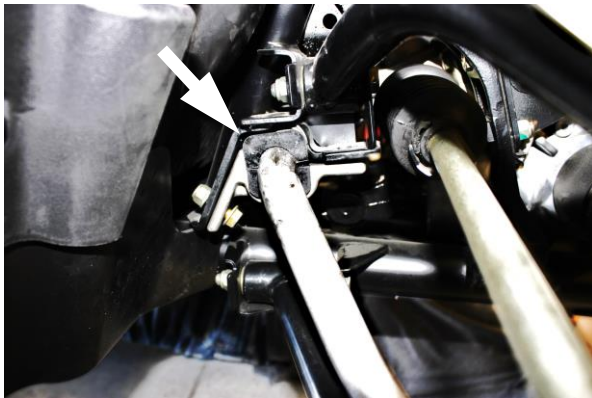


Photo 6

2. Apply the supplied lubricant to the inside of the Eibach bushings, then, install the bushings and OE brackets onto the Eibach bar as shown. (See Photos 5 & 6)



Photo 7

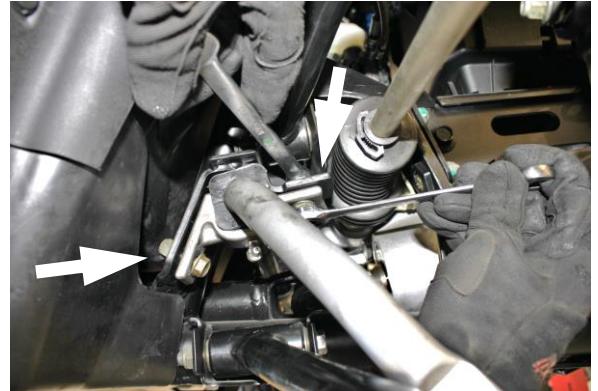


Photo 8

3. Secure the brackets with the hardware previously removed in step 3 photo 2 of the removal process. (See Photos 7 & 8)



Photo 9

4. Secure the OE end links to the ends of the Eibach bar using the OE hardware as shown. (See Photo 9)
5. Double check to make sure everything is properly positioned and tightened, then, road test the vehicle.
6. After road testing, double check all hardware to make sure everything is properly tightened and re-tighten if necessary.