

Installation Instructions

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Anti-Roll-Kit # E40-209-003-01-01

2015-16 Polaris RZR XP Turbo EPS

2017 Polaris XP1000 Turbo, 2 & 4 seat

Kit Contents	Description	Part Number	Qty
	Rear Bar	AS41-209-003-01-RA	1
	Anti-Roll Hardware Kit	AS41-209-003-01-RHK	1
	Bracket	UB0134	2
	Bushing	UB0270	2
	Lubricant	AR.LUBRICANT	1
	Information Kit	EPAK	1
	Instructions	E40-209-003-01-01INST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.

FACTORY REAR BAR REMOVAL

1. Begin by raising the vehicle and supporting it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 1

2. Loosen and remove the hardware that secures the end links to the both ends of the OE anti roll bar. **Note: The OE hardware will be re-used. (See Photo 1)**



Photo 2



Photo 3

3. Loosen and remove the OE hardware that secures the bushing brackets to the subframe, then, remove the bar from the vehicle as shown. (See Photos 2 & 3)

EIBACH REAR BAR INSTALLATION



Photo 4



Photo 5

1. Install the Eibach bar as shown. (See Photos 4 & 5)



Photo 6

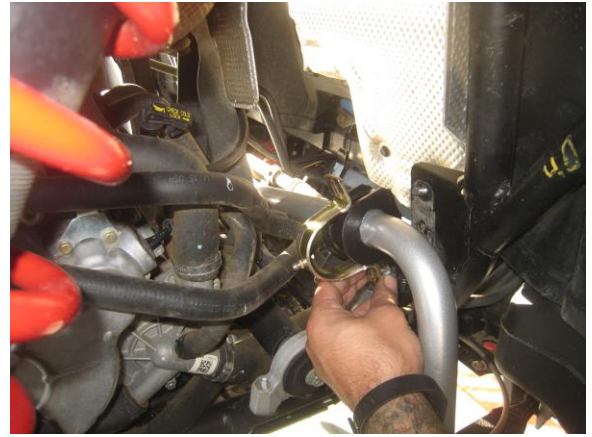


Photo 7



Photo 8

2. Apply the supplied lubricant to the Eibach bushings, then, install the bushings and supplied brackets to the bar and secure with the OE hardware. (See Photos 6, 7 & 8)



Photo 9

3. Secure the OE end links to both ends of the Eibach bar using the OE hardware as shown. (See Photo 9)
4. Double check to make sure everything is properly positioned and tightened, then, road test the vehicle.

5. After road testing, double check all hardware to make sure everything is properly tightened and re-tighten if necessary.